



19754

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		54159	CYLINDER BLOCK ASSEMBLY	1		
2	22	47540	PLUG, Pipe (.375-18 Allen Head)	1		
3	22	36382	FITTING, (.250-18 Brass)	3		
4	22	69300	EXPANSION PLUG, (1.750 Diam)	8		
5	17	52190	PIN, DOWEL CYLINDER HEAD	4		
6	19	52191	PLUG, EXPANSION - CAM	1		
7	23	61272	BEARING, UNIT - CAM	1		
8	17	72382	PIN, Dowel, CYLINDER BLOCK	2		
9		93722	LIFTER, HYDRAULIC VALVE	16		
10		41436	CAMSHAFT	1		
11		77531	GEAR AND CHAIN KIT	1		
12	10	34505	SCREW, (.3125-18 X .875), CAMS	3		
13	12	39167	WASHER, CAMSHAFT SPROCKE	3		
14	17	35312	PIN, Dowel, CAMSHAFT SPROCKI	1		
-		42075A47	SHORT BLOCK	1		